

# 8400 Series Vinyl Windows

## Features & Benefits

**UP TO 50% THICKER VINYL EXTRUSIONS  
THAN OTHER VINYL WINDOWS.**

**VERY IMPORTANT!  
(THINNER EXTRUSIONS DETERIORATE)**

**2 5/8" THERMALLY FUSED MASTER  
FRAME AND SIDE-LOAD SASH**  
virtually eliminates water and air infiltration and  
assures overall durability.

**BEAUTIFUL BEVELED PROFILE** enhances  
overall exterior appearance.

**BEAUTIFUL BEVELED SASH**  
not only looks great but also increases structural  
strength and eliminates vinyl warpage and  
water infiltration.

**FULL 5/8" DOUBLE GLAZING**  
offers the ultimate in comfort and energy sav-  
ings. Many other glass options are available,  
including Low-E glass.

**3/4 LARGE PROFILE INTERNAL  
DIVIDED LITES**  
optional contour design available.

-- or --

**OPTIONAL SIMULATED DIVIDED LITES**  
for the true upscale custom look.

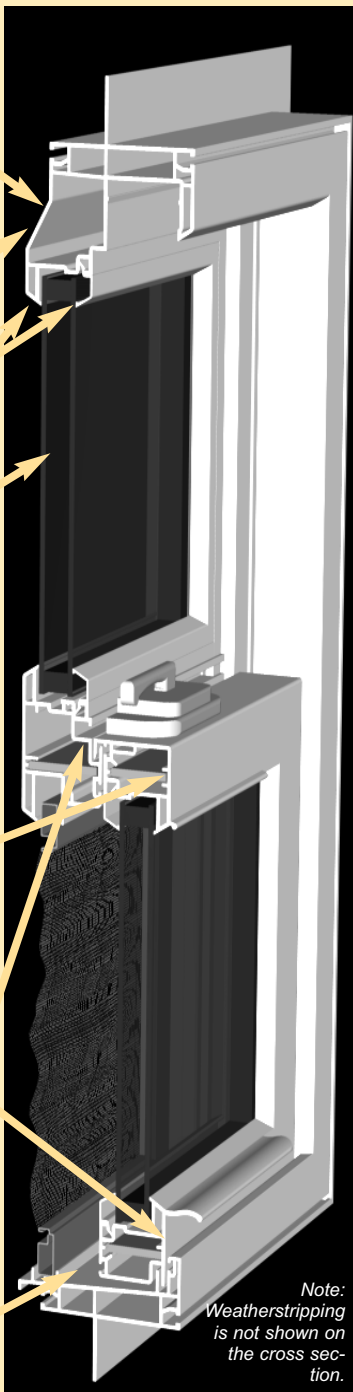
**TAKE-OUT SASH**  
for easy cleaning is far superior to a tilt sash,  
it features:

- Greater structural strength than a tilt sash
  - Less air infiltration as well as
  - No tilt-keys or latches to break
  - Greater security

**8400 SERIES EXCLUSIVE - DUAL INTER-  
LOCKING SASH**  
at both the sash head and sash sill.

**DUAL WEATHERSTRIPPING**  
at center bar and at the sash sill assures  
a weathertight seal.

**SLOPED SILL**  
will not trap water like a pocket sill.



*Note:  
Weatherstripping  
is not shown on  
the cross sec-  
tion.*